Alvis Parts Specification Lists

List No.: **E181**

Component: Ulster Type Cars (Front Wheel Drive)

Type: FC 12-50

| Drawing No. | Description | No. | Material | | Specification | | Remarks |
|------------------|---|-----|-----------------|----------|-----------------------|------|----------------|
| | The following parts are special to Ulster Type cars:- | | | | | | |
| N7082 | Cylinder Block | 1 | Cast Iron | Casting | Patt. No. N7082 | | |
| N7168 | Connecting Rod - complete with Cap | 4 | | | | В.О. | |
| N7227 | Bolt for Conn. Rod - Big End | 8 | Nic. Chrome Bar | | | В.О. | |
| N7169 | Cage for Roller Bearing | 4 | B.I.A.K. Bronze | | | В.О. | |
| N7170 | Cover for Roller Bearing Cage | 4 | B.I.A.K. Bronze | | | В.О. | |
| | Rivet for Cover and Cage | 32 | | | | В.О. | |
| N7171 | Roller for Conn. Rod | 56 | | | | B.O. | |
| N7226 | Bush for Conn. Rod - small end | 4 | Phos. Bronze | | | B.O. | |
| N7175 | Crankshaft - complete with Balance Weights, Studs, etc. | 1 | | | | B.O. | |
| N | Piston (68 × 103) | 4 | Aluminium | Casting | Patt. No. N | | |
| | Piston Ring | | | | | В.О. | |
| | Radial Slotted Scraper Ring | 4 | | | 68 m/m x 1/8" x 3/32" | В.О. | |
| N7373 | Cover Plate for Cyl. Block | 2 | Mild Sheet | Pressing | 10 S.W.G. | | Made by Fitter |
| N7374 | Joint Washer for Cover Plate | 2 | Hallite | Pressing | 1 m/m thick | | Made by Fitter |
| 5* - 1/4" - 1/2" | Stud for Cover Plate | 8 | | | | | |
| 1 - 1/4" | Nut for above Stud | 8 | | | | | |
| 1/4" dia | Spring Washer | 8 | | | | | |

| Drawing No. | Description | No. | Material | S | pecification | | Remarks |
|-------------|---|-----|-------------------|----------|-----------------------------|------|---------|
| | List of parts special to Ulster Type Cars (continued):- | | | | | | |
| N7344 | Chain Coupling for Superch. (driver) | 1 | Man C.H. Steel | Bar | 2 1/4" dia x 2 1/4" long | | |
| N7345 | Chain Coupling for Superch. (driven) | 1 | Man. C.H. Steel | Bar | 2 1/4" dia x 1 1/8" long | | |
| N7343 | Nut for driving coupling | 1 | Bright Bolt Steel | Hex. Bar | 0.915"/0.920" x 1 1/4" long | | |
| | Tab Washer for above nut | 1 | | | | | |
| | Chain for chain coupling | 1 | | | Coventry Chain No.301 FWD | B.O. | |
| | | T. | 1 | <u> </u> | 1/2" Pitch 12 pitches | 1 | |
| N7320 | Valve Guide | 8 | Phos. Bronxe | Cast Bar | 1" dia x 3" long | | |
| N7204 | Steering Box Flange | 1 | Phos. Bronze | Casting | Patt. No. 4640 | | |
| N7205 | Steering Shaft | 1 | Bright Bolt Steel | Bar | 1 1/8" dia x 7 1/4" long | | |
| N7206 | Spider for Steering Shaft | 1 | Med. Car. Steel | Stamping | Die No. N4825 | | |
| | Key for above Spider | 1 | | | Woodruff No. 9 | | |
| N2991 | Nut for above Spider | 1 | | | 5/8" B.S.F. Slotted | B.O. | |
| 29-31 | Plain Washer 5/8" dia. | 1 | | | 1 1/4" dia x 1/8" thick | | |
| 1/8" dia | Split Pin | 1 | Steel | | 1/8" dia x 1 1/4" long | | |

| Drawing No. | Description | No. | Material | S | Specification | | Remarks |
|-------------------|---|-----|-----------------|----------|------------------------------|------|---------|
| | List of parts special to Ulster Type Cars (continued):- | | | | | | |
| N7208 | Steering Tube | 1 | Mild Tube Hard | Tube | 1 1/16" o/dia x 7 SWG x 30 | | |
| | | | - | | 5/8" long | | |
| N7207 | Spider for Steering Tube | 1 | Med. Car. Steel | Stamping | Die No. N4825 | | |
| | Taper Pin for above Spider | 1 | Steel | | No.2 x 1 1/2" long | | |
| N6008 | Hardy Flexible Coupling | 1 | | | | B.O. | |
| 4 - 3/8" - 1 3/8" | Bolt for above Coupling | 6 | | | | | |
| 2 - 3/8" | Nut for above Bolt | 6 | | | | | |
| 3/8" dia | Spring Washer | 6 | | | | | |
| 1/16" dia | Split Pin | 6 | Steel | | 1/16" dia x 1" long | | |
| N7211 | Plug for Steering Tube | 1 | Aluminium | Cast Bar | 1 1/2" dia x 1 1/4" long | | |
| N7209 | Ball for Steering Bracket | 1 | Bright Mild Bar | Bar | 1 5/8" dia x 1 1/16" long | | |
| N7210 | Steering Bracket Housing | 1 | Phos. Bronze | Casting | Patt. No. N7210 | | |
| | Hanger for above Housing | 1 | Mild Steel | Strip | 3/4" wide x 1/8" thick x 17" | | |
| | | | | | long | 1 | |
| 4 - 1/4" - 5/8" | Bolt for above Housing | 5 | | | | | |
| 1 - 1/4" | Nut for above Bolt | 5 | | | | | |
| 1/4" dia | Spring Washer | 5 | | | | | |

| Drawing No. | Description | No. | Material | 5 | Specification | | Remarks |
|-------------|--|-----|---------------------|----------|--|------|----------------------------------|
| | LIST OF PARTS SPECIAL TO ULSTER TYPE CARS (CONTINUED):- | | | | | | |
| N7201 | Vert. Steering Shaft O.S. | 1 | Nic. Chrome Bar | Bar | 1 1/8" dia x 21" long | | |
| N7202 | Steering Support Tube | 1 | Med. Car. Tube Hard | Tube | 1 1/2" o/dia x 10 5.W.G. x 13 3/4" long | | |
| N7200 | Steering Box Support Flange | 1 | Black Mild Bar | Bar | 4" dia x 1 5/8" long | | |
| N7203 | Bearing for Vert. Steering Tube bott. O.S. | 1 | Phos. Bronze | Cast Bar | 2" dia x 2 3/8" long | | |
| N7351 | Sector Plate | 1 | Phos. Bronze | Casting | Patt. No. N7351 | | |
| N7350 | Control Levers | 2 | Gunmetal | Casting | Patt. No. 7350 | | |
| N7356 | Control Rod Dash Bearing | 1 | Phos. Bronze | Casting | Patt. No. N7356 | | |
| | Control Rods | 2 | Bright Bolt Steel | Bar | 3/8" dia x 36" long | | |
| | Collar for Control Rod | 2 | Mild Tube hard | Tube | 5/8" o/dia x 11 5.W.G. x 3/4" long | | |
| 1/16" dia | Split Pin for Control Lever | 2 | Steel | | 1/16" dia x 1" long | | |
| N3004 | Spring for Control Rod | 1 | Alloy Spring Steel | | | B.O. | To be cut to make two springs |
| N7223 | Petrol Tank | 1 | Lead coated sheet | | | B.O. | |
| N7124 | Sump for Petrol Tank | 1 | Gunmetal | Casting | Patt. No. N7069 | | Send to Tank maker to be fitted. |
| N7151 | Petrol Filler Flange | 1 | Black Mild Bar | Bar | 4 3/4" dia x 1 1/4" long | | |
| N7152 | Extension Piece for Filler | 1 | Mild Tube Hard | Tube | 3 1/8" o/dia x 14 5.W.G. x 2 7/8" long | | |

| Drawing No. | Description | No. | Material | (| Specification | | Remarks |
|-------------|--|-----|-------------------|----------|-----------------------|------|---------|
| | LIST OF PARTS SPECIAL TO ULSTER TYPE CARS (CONTINUED):- | | | | | | |
| N7173 | Petrol Filler Body | 1 | Phos. Bronze | Casting | Patt. No. N7173 | | |
| N6245 | Cover for Petrol Filler | 1 | Phos. Bronze | Casting | Patt. No. 6245 | | |
| N6248 | Cork Washer for Filler | 1 | Cork | Pressing | | B.O. | |
| N6247 | Actuating Lever for Filler | 1 | Saw Steel | Pressing | 11 S.W.G. | | |
| N6313 | Joint Pin for Actuating Lever 3/16" dia | 1 | Bright Bolt Steel | Bar | 5/16" dia x 7/8" long | | |
| 1/16" dia | Split Pin for Joint Pin and Cover | 2 | Steel | | 1/16" dia x 3/4" long | | |
| N6246 | Actuating Cam for Filler | 1 | Saw Steel | Pressing | 6 S.W.G. | | |
| N6249 | Link for Filler | 2 | Saw Steel | Pressing | 16 S.W.G. | | |
| N6314 | Joint Pin for Link 3/16" dia | 2 | Bright Bolt Steel | Bar | 5/16" dia x 3/4" long | | |
| 1/16" dia | Split Pin for Joint Pin | 2 | Steel | | 1/16" dia x 3/4" long | | |
| | Petrol Tap | 1 | | | | B.O. | |
| N7215 | Frame Support for Tank N.S. | 1 | Mild Steel | Forging | | | |
| N7216 | Frame Support for Tank O.S. | 1 | Mild Steel | Forging | | | |
| N7217 | Vertical Support O.S. | 1 | Mild Steel | Forging | | | |
| N7218 | Vertical Support N.S. | 1 | Mild Steel | Forging | | | |

| Drawing No. | Description | No. | Material | S | pecification | Remarks |
|------------------|---|-----|------------|----------|---------------------------------|---------|
| | LIST OF PARTS SPECIAL TO ULSTER TYPE CARS (CONTINUED):- | | | | | |
| 4 - 5/16" - 7/8" | Bolt for Petrol Tank Supports | 10 | | | | |
| 1 - 5/16" | Nut for above Bolt | 10 | | | | |
| 5/16" dia | Spring Washer | 10 | | | | |
| N7219 | Rear Horizontal Support | 1 | Mild Steel | Angle | 1" x 1" x 1/8" thick x 31" long | |
| N7220 | Front Horizontal Support | 1 | Mild Steel | Angle | 1" x 1" x 1/8" thick x 31" long | |
| N7303 | Petrol Tank Support N.S. | 1 | Mild Steel | Angle | 1" x 1" x 1/8" thick x 22" long | |
| N7304 | Petrol Tank Support O.S. | 1 | Mild Steel | Angle | 1" x 1" x 1/8" thick x 21" long | |
| 4 - 5/16" - 7/8" | Bolt for Supports | 6 | | | | |
| 4 - 5/16" - 1" | Bolt for Supports | 2 | | | | |
| 4 - 5/16" - 3/4" | Bolt for Supports | 2 | | | | |
| 1 - 5/16" | Nut for above Bolts | 10 | | | | |
| 5/16" dia | Spring Washer | 10 | | | | |
| N2190 | Stem for Petrol Tank Strap | 2 | Mild Steel | Stamping | Die No. N2190 | |
| | Rivet for Strap | 6 | Steel | | Snap Head 1/8" dia x 1/4" long | |
| 1 - 5/16" | Nut for Stem | 2 | | | | |
| 5/16" dia | Spring Washer | 2 | | | | |

| Drawing No. | Description | No. | Material | | Specification | | Remarks |
|------------------|--|-----|-------------------|----------|-----------------------------|------|---------|
| | LIST OF PARTS SPECIAL TO ULSTER TYPE CARS (CONTINUED):- | | | | | | |
| | Strap for Petrol Tank | 1 | Mild Steel | Strip | 1" wide x 1/32" thick x 46" | | |
| | | | _ | | long | | |
| N7264 | Boot Hinge | 2 | Gunmetal | Casting | Patt. No. N7264 | | |
| N7263 | Boot Hinge Piece | 2 | Gunmetal | Casting | Patt. No. N7263 | | |
| N7333 | Front Shock Absorber N.S. | 2 | | | | B.O. | |
| N7334 | Front Shock Absorber O.S. | 2 | | | | B.O. | |
| 4 - 5/16" - 3/4" | Bolt for Shock Absorbers | 24 | | | | | |
| 1 - 5/16" | Nut for above Bolt | 24 | | | | | |
| 5/16" dia | Spring Washer | 24 | | | | | |
| N7332 | Front Spring Shackle Pin | 4 | Man. C.H. Steel | Bar | 1 1/8" dia x 7 1/2" long | | |
| N7327 | Shock Abs. Shackle Plate N.S. | 2 | Car. Frame Sheet | Pressing | 10 S.W.G. | | |
| N7328 | Shock Abs. Shackle Plate O.S. | 2 | Car. Frame Sheet | Pressing | 10 S.W.G. | | |
| N7329 | Shock Abs. Shackle Pin | 2 | Bright Bolt Steel | Bar | 1" dia x 9 1/2" long | | |

| Drawing No. | Description | No. | Material | S | pecification | | Remarks |
|-------------|---|-----|-------------------|----------|-------------------------------------|------|-------------------|
| | LIST OF PARTS SPECIAL TO ULSTER TYPE CARS (CONTINUED):- | | | | | | |
| N2991 | Nut for Shackle Pin | 4 | | | 5/8" B.S.F. Slotted | B.O. | |
| 28-31 | Plain Washer 5/8" dia | 4 | | | 1 1/4" dia x 1/8" thick | | |
| 1/8" dia | Split Pin | 4 | Steel | | 1/8" dia x 1 1/4" long | | |
| | Nut for Shackle Bolt | 4 | | | As 2 - 9/16" but 3/8" thick | | |
| 28-29 | Plain Washer 9/16" dia | 4 | | | 1 1/8" dia x 3/32" thick | | |
| 1/8" dia | Split Pin | 4 | Steel | | 1/8" dia x 1 1/8" long | | |
| N7396 | Bracket for Throttle Tube | 2 | Bright Bolt Steel | Bar | 3/4" dia x 3 3/4" long | | |
| 1 - 3/8" | Nut for above Bracket | 2 | | | | | |
| 3/8" dia | Spring Washer | 2 | | | | | |
| N7314 | Const. Mesh Pinion & Shaft 19 teeth | 1 | Vibrac. | Stamping | Die No. N7314 | | First sets forged |
| N7315 | Const. Mesh Wheel on Layshaft | 1 | Vibrac. | Stamping | Die No. N7315 | | First sets forged |
| | Radiator Cowl | 1 | | | Bottom part of cowl to be cut away. | | |

| Drawing No. | Description | No. | Material | | Specification | | Remarks |
|-------------|--|-----|-------------------|----------|----------------------------|------|--|
| | LIST OF PARTS SPECIAL TO ULSTER TYPE CARS (CONTINUED):- | | | | | | |
| N7173 | Radiator Filler Body | 1 | Phos. Bronze | Casting | Patt. No. N7173 | | |
| N6248 | Cork Washer for Filler | 1 | Cork | Pressing | | В.О. | |
| N7408 | Radiator Filler Cap | 1 | Phos. Bronze | Casting | Patt. No. N7408 | | |
| N7410 | Radiator Release Valve | 1 | Phos. Bronze | Casting | Patt. No. N7410 | | |
| N7411 | Release Valve Spring | 1 | Car. Coil Spring | | | В.О. | |
| N7409 | Lid for Release Valve | 1 | Phos. Bronze | Casting | Patt. No. N7409 | | |
| N7412 | Lever for Filler Cap | 1 | Saw Steel | Pressing | 11 S.W.G. | | |
| N1471 | Joint Pin for Lever | 1 | Bright Bolt Steel | Bar | 1/2" dia x 1 1/8" long | | |
| 1/16" dia | Split Pin | 1 | Steel | | 1/16" dia x 3/4" long | | |
| N7413 | Locking Cam for Filler Cap | 1 | Med. Car. Steel | Forging | | | |
| N7414 | Link for Filler Cap | 2 | Saw Steel | Strip | 1/2" wide x 16 5.W.G. x 2" | | |
| | | | | | long | | |
| N6314 | Joint Pin for Link | 2 | Bright Bolt Steel | Bar | 5/16" dia x 3/4" long | | |
| 1/16" dia | Split Pin | 2 | Steel | | 1/16" dia x 3/4" long | | |
| | Tie Bar for Frame (Front) | 2 | Mild Steel | Angle | 2" x 2" x 3/8" x 25" long | | |
| 8460/1 | Cap and Locking Cam | | | | | | This entry very lightly written on original - must have been added later. |

| Drawing No. | Description | No. | Material | 5 | Specification | | Remarks |
|-------------|--|-----|-------------------|----------|------------------------|------|---------|
| | LIST OF PARTS SPECIAL TO ULSTER TYPE CARS (CONTINUED):- | | | | | | |
| N7193 | Oil Filler | 1 | Aluminium | Casting | Patt. No. N7193 | | |
| N7194 | Cover for Oil Filler | 1 | Aluminium | Casting | Patt. No. N7194 | | |
| N7230 | Joint Pin for Filler Cover | 1 | Bright Bolt Steel | Bar | 3/8" dia x 1 7/8" long | | |
| 28-7 | Plain Washer 1/4" | 1 | | | 5/8" dia x 1/16" thick | | |
| 1/16" dia | Split Pin | 1 | Steel | | 1/16" dia x 3/4" long | | |
| N1819 | Spring for Filler Cover | 1 | Car. Coil Spring | | | В.О. | |
| N7196 | Stud for above Spring | 2 | Bright Bolt Steel | Bar | 1/2" dia x 1 1/4" long | | |
| 28-7 | Plain Washer 1/4" dia | 2 | | | 5/8" dia x 1/16" thick | | |
| 1/16" dia | Split Pin | 2 | Steel | | 1/16" dia x 3/4" long | | |
| N7192 | Cover for Oil Level Indicator | 1 | Aluminium | Casting | Patt. No. N7192 | | |
| N7231 | Joint Washer for above Cover | 1 | Cork | Pressing | 1/8" thick | | |
| N7195 | Eye Bolt for Indicator Cover | 1 | Bright Bolt Steel | Bar | 1/2" dia x 1 3/8" long | | |
| 2 - 1/4" | Nut for Eye Bolt | 1 | | | | | |
| 1/16" dia | Split Pin | 1 | Steel | | 1/16" dia x 3/4" long | | |

| Drawing No. | Description | No. | Material | | Specification | Remarks |
|-------------|---|-----|-------------------|-----|--------------------------|---------|
| | LIST OF PARTS SPECIAL TO ULSTER TYPE CARS (CONTINUED):- | | | | | |
| N7229 | Joint Pin for Indicator Cover | 1 | Bright Bolt Steel | Bar | 3/8" dia x 1 1/8" long | |
| 1/16" dia | Split Pin | 1 | Steel | | 1/16" dia x 3/4" long | |
| N7228 | Joint Pin for Indicator Control Rod | 1 | Bright Bolt Steel | Bar | 5/16" dia x 7/8" long | |
| 1/16" dia | Split Pin | 1 | Steel | | 1/16" dia x 3/4" long | |
| N7197 | Stud for Indicator Control Rod | 1 | Bright Bolt Steel | Bar | 1/2" dia x 1 1/4" long | |
| 1/16" dia | Split Pin | 1 | Steel | | 1/16" dia x 3/4" long | |
| N | Eye Piece for Control Rod - top | 1 | Bright Bolt Steel | Bar | 1/2" dia x 1 1/8" long | |
| N | Eye Piece for Control Rod - bottom | 1 | Bright Bolt Steel | Bar | 1/2" dia x 1 1/8" long | |
| N7198 | Indicator Control Rod | 1 | Bright Bolt Steel | Bar | 3/16" dia x 11 1/2" long | |
| 1 - 2 B.A. | Nut for Control Rod | 2 | | | | |

| Drawing No. | Description | No. | Material | S | pecification | | Remarks |
|-------------------|--|-----|------------|---------|------------------------------|------|----------------|
| | LIST OF PARTS SPECIAL TO ULSTER TYPE CARS (CONTINUED):- | | | | | | |
| N7154 | Spare Wheel Bracket (Front) | 1 | Aluminium | Casting | Patt. No. N7154 | | |
| N7155 | Spare Wheel Bracket (Rear) | 1 | Aluminium | Casting | Patt. No. N7155 | | |
| 4 - 3/8" - 5 1/8" | Bolt for Spare Wheel Bracket | 1 | | | | | |
| 4 - 3/8" - 3" | Bolt for Spare Wheel Bracket | 1 | | | | | |
| 4 - 3/8" - 2 5/8" | Bolt for Spare Wheel Bracket | 1 | | | | | |
| 4 - 3/8" - 2 3/8" | Bolt for Spare Wheel Bracket | 2 | | | | | |
| 5 - 3/8" - 1 1/8" | Stud for Spare Wheel Bracket | 1 | | | | | |
| 1 - 3/8" | Nut for above Stud & Bolts | 6 | | | | | |
| 3/8" dia | Spring Washer | 6 | | | | | |
| | Strap for Spare Wheel | 1 | Leather | | | B.O. | |
| | Bracket for Strap | 1 | Mild Sheet | Strip | 1 3/4" wide x 1/8" thick x 5 | | Made by Fitter |
| | | | | | 1/2" long | | |
| 4 - 2 B.A 5/8" | Bolt for Strap | 3 | | | | | |
| 9 - 2 B.A 3/4" | C/sk. Screw for Strap | 6 | | | | | |
| 1 - 2 B.A. | Nut for above Bolt and Screw | 9 | | | | | |
| 28-2 | Plain Washer 3/16" dia | 9 | | | 1/2" dia x 1/16" thick | | |